

Work Order ID 161628

Friday, May 19, 2017 10:01:27 AM

161628

Page 1

Item ID: D4887-1L02 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Dome Light Housing, Black
Start Date: 5/19/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/26/2017 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4887	A

100

0.00

100

HandThermo

Hand Finishing Thermoforming

Memo

1-Cut Sheet to required Blank size

0.20

DAS
07
9-89

17/05/16

105

0.00

105

HandThermo

Hand Finishing Thermoforming

Dry Material

Memo

Dry Sheet as per QSI022 POLYCARBONATE

Temp: 245 deg. FTime IN: 5:00 PMTime OUT: 6:00 AM

0.00

DAS
07
9-89

17/05/14

Per:
Per: MAY 23 2017
JUN 7 6 2017

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 *150* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo Complete FAI document	0.00 0.01				1			DAS 07 9-89 17/06/06
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.02				1			DAS 38 9-89 JUN 06 2017
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: <u>MFO-26</u> Memo	0.00 0.01				1			DAS 9-89 JUN 09 2017

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.10							
Quality Control									


JUN 09 2017

Picklist Print

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Parent Item: D4887-1L02

D4887-1L02

Parent Item Name: Dome Light Housing, Black

Start Date: 5/19/2017

Required Date: 5/26/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 13/09/11 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-02		Purchased	No			100	sf	545.0804	1.77	1.863158			DAS 07 9-89
MI FXS 093-F6006-02									**				
GE PLASTICS LEXAN SHEET (BLACK)													

Location

therm

Loc Qty

545.08037

545.08037

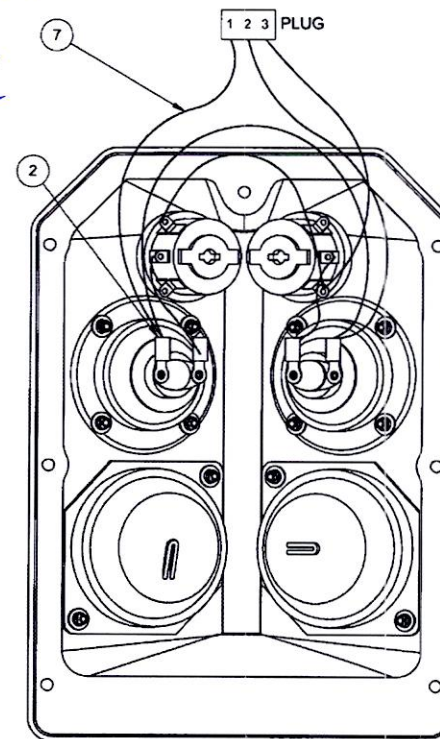
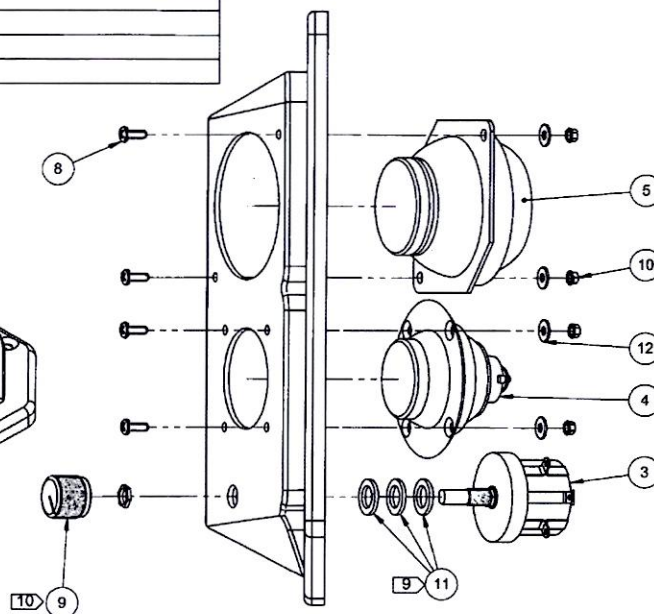
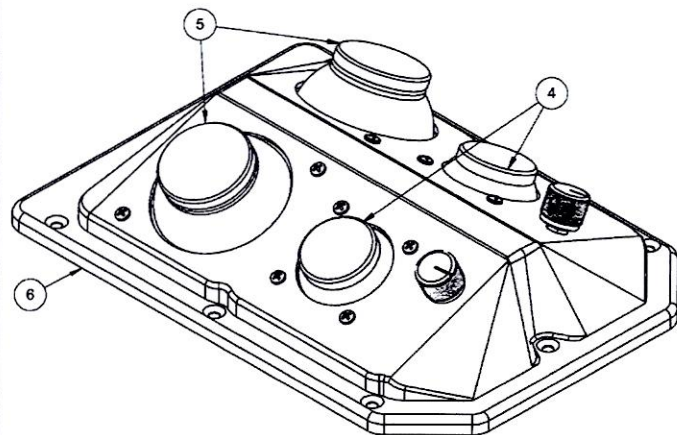
Loc Code

m127208

1.86 sq ft

17/05/16

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4887-041	DOME LIGHT AIR VENT ASSEMBLY
2	4	D4290-21 (REF)	RING TERMINAL (PART OF D4897-043)
3	2	D4864-3 (REF)	RHEOSTAT (PART OF D4897-043)
4	2	D4872-1 (REF)	LIGHT FIXTURE (PART OF D4897-043)
5	2	D4886-1	AIR VENT
6	1	D4887-1	DOME LIGHT HOUSING
7	1	D4897-043	DOME LIGHT WIRING HARNESS
8	12	D4898-1	SCREW
9	2	D4906-1	KNOB
10	12	MS21042L06	NUT
11	6	NAS1149F0663P	WASHER
12	12	NAS1149FN632P	WASHER



do 161628
u

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.43 lbs
- 8) REPLACES GENEVA P/N G12984 P112-XL
- 9) OPTIONAL: USE ADDITIONAL WASHERS TO SHIM AS REQUIRED
- 10) NUT INCLUDED WITH RHEOSTAT

D4887-041 DOME LIGHT AIR VENT ASSEMBLY

RELEASED
2013-09-16

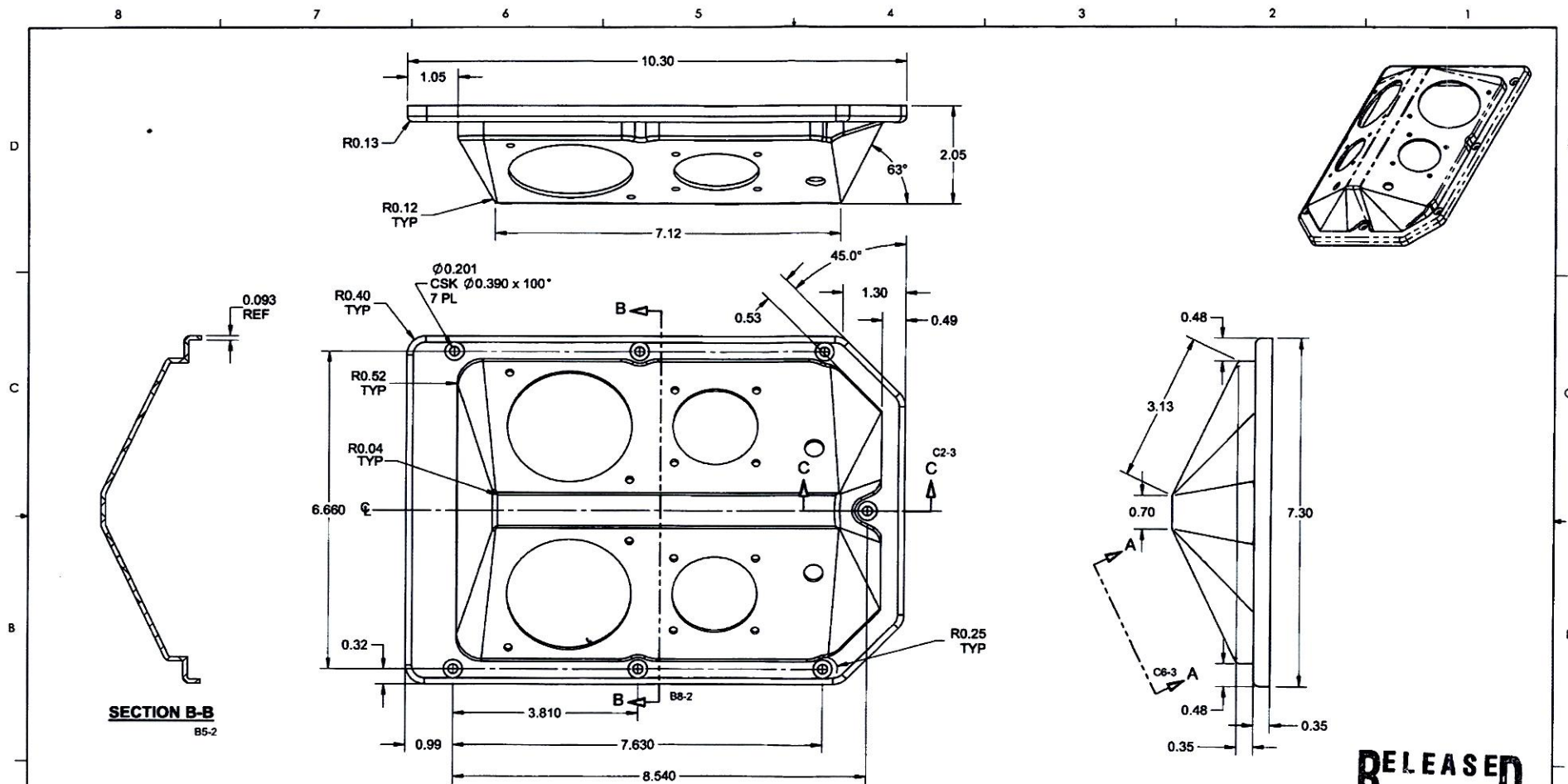
A	NEW ISSUE	13.07.11
REV.	DESCRIPTION	BY DATE
DESIGN	OS	
DRAWN	OS	
CHECKED	OS	
MFG. APPR.	OS	
APPROVED	OS	
DE APPR.	OS	
DATE	13.07.11	

DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO. **D4887** REV. A
SHEET 1 OF 3

TITLE **DOMELIGHT AIR VENT ASSY** SCALE NTS

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SECTION B-B
B5-2

D4887-1 DOME LIGHT HOUSING

NOTES:

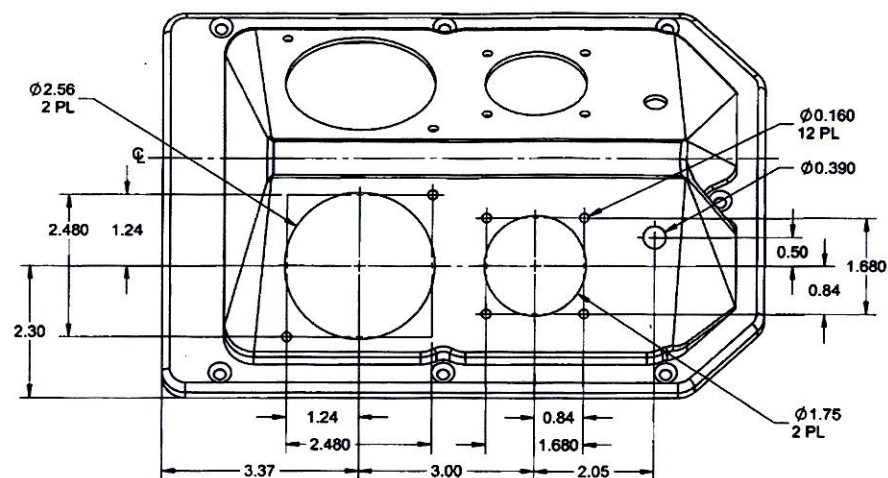
- 1) MATERIAL: SEE TABLE
- 2) TOOLING: THERMOFORM PER MOLD DT9931 PER QSI 022 TRIM PER DT9931
- 3) FINISH: N/A
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: 0.34 lbs
- 9) REPLACES GENEVA P/N G12986
- 10) PART SHAPE AND GEOMETRY ARE CONTROLLED BY TOOLING
- 11) MINIMUM THICKNESS AFTER FORMING IS 0.060" FOR FLANGES AND 0.070" ELSEWHERE

PART NUMBER	DESCRIPTION
D4887-1LBL	F6006 SUEDE/POLISHED 701 BLACK LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-02)
D4887-1LLG	F6006 SUEDE/POLISHED GY58133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)

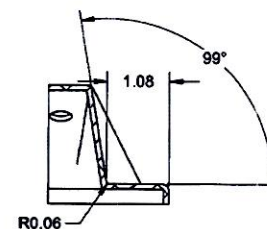
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MFG. APPR.	
APPROVED	
DE APPR.	
DATE	13.07.11

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TITLE DOME LIGHT AIR VENT ASSY	SHEET 2 OF 3
SCALE NTS	
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RELEASED
2013-09-16
mf



VIEW A-A B3-2



SECTION C-C
B4-2

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2013-09-16

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CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	WZ	D4887	SHEET 3 OF 3
APPROVED	WZ	TITLE	SCALE
DE APPR.	WZ	DOME LIGHT AIR VENT ASSY	NTS
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